



GUAN DA
BALL INDUSTRY












冠达球业





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About | 公司简介

曲阜市冠达球业有限公司坐落于伟大的思想家、教育家孔子的故乡，是中外合资兴建各类体育用球及相关产品的专业生产厂家。公司占地面积 5 万平方米，厂房 2 万平方米，目前拥有员工 600 余名，下设橡胶球、吹塑球、机缝球与球胆四个工厂，公司地理位置优越，东靠 104 国道，北临京福、日荷高速，到达京沪高铁曲阜东车站仅 10 公里，距离济宁曲阜机场为 1 小时车程，交通十分便利。

公司设备精良，管理严格，具有独立的设计开发能力，使产品不断推陈出新，本着“团结进步，更加发展”的建厂方针，实行严格的品质服务战略，以“品质是公司命脉，是员工生活的保障”为生产理念，以“客户的小事就是我们的的大事”为服务理念，并赢得国外客户的好评。公司年产各种规格的橡胶球 600 万只；PVC 球、异形玩具及泳圈等 3000 万只；机缝球及胶粘球 200 万只；高档球胆 1000 万只，产品远销欧美等十多个国家和地区。

创造优良品质，培育公司品牌是我们的一贯追求，我们将不断吸取先进的制造经验，一如既往竭诚为客户提供优良的品质和服务。

“有朋自远方来，不亦乐乎”，冠达球业竭诚欢迎中外客商光临指导。



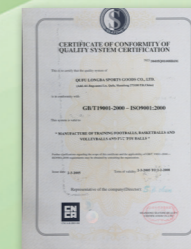
Company profile >>

Qufu Guanda Sport Balls Co., Ltd. is a Sino-foreign enterprise specializing in manufacturing all kinds of sport balls and related products, which is located in Qufu city, the hometown of Confucius, a great thinker and educationist in Chinese history. It covers 50,000 m² with factory building area accounting for 20,000 m². So far there are more than 600 workers and 4 factories as follows: rubber ball factory, blow molding ball factory, machine sewn ball factory, and ball bladder factory. Our company is easier to be visit. It's next to the No.104 national highway in the east, and Beijing-Fuzhou highway and Rizhao-Heze highway in the north with just 10 km away from Qufu East High Speed Rail station of the Beijing-Shanghai High-speed Railway and about one hour drive from Qufu airport.

Our company is well-equipped, following strict management rules, and developing self-design and development capabilities as per customer's needs, which motivates us to bring forth new products constantly. Based on our company principle of "unity and progress for better development", we implement strict product quality and service strategies, that is to say, "product quality is the lifeline of our company and the life guarantee of all employees" is our production concept and "the customer is our priority" is our service concept, which had gained wide acclaims from our customers. The annual production capacity is 6 million pieces of rubber balls, 30 million pieces of PVC balls, toys and swimming rings, 2 million pieces of machine sewn balls and glued balls, and 10 million pieces of high-grade ball bladders. Moreover, our products are welcomed and sold in more than ten countries or regions in Europe and America.

Creating high quality products and cultivating famous brand are the consistent pursuits of our company. We have been learning advanced techniques and experience in the industry to provide the best products and service to our customers as always.

Welcome all friends to visit our company, just like Confucius said "How happy we are, to meet friends from afar."



PVC 玩具系列

PVC Toy Ball

PVC 充气玩具是以 PVC 材质为主的中空塑形充气产品，多以球类和异形玩具为主，由聚氯乙烯糊树脂（PVC）和环保增塑剂（合成植物脂）经高温塑形而成，无论产品的一次塑形，还是二次加工都是按照严格生产要求进行操作。环保无毒的增塑剂，PVC 优良的制品性、稳定性，加上优秀严谨的制球工艺使得我们的产品得到国内外客户的认可，所生产的玩具完全通过此类儿童玩具安全标准（如，EN71、ASTM F963 等），另外在产品的可玩性、外观品质（球体光泽亮丽、无异味等）、包装物流售后服务上都全力做到最好。儿童是世界的未来，为每一位儿童制造绿色环保的好玩具是我们不懈的追求。

PVC inflatable toys is hollow shaping inflatable products that PVC material is the main component, and most of them are balls and shaped toys. They are made of polyvinyl chloride paste resin (PVC) and environmental plasticizer (synthetic vegetable fats) by high temperature shaping into, no matter it is one-time shaping products, or secondary processing. All procedures are operated in accordance with strict production requirements. Environmental non-toxic plasticizers, PVC excellent products, stability, and coupled with excellent rigorous Ball technology makes our products to be recognized by domestic and foreign customers. and all of our products had been passed through this toy safety standard (eg, EN71, ASTM F963, etc.). Also we had tried our best to make sure the playability of the product, appearance quality (sphere shiny, no smell, etc.), packaging logistics and after-sales service. Because Children are the future of the world, so manufacturing green good toy for every child is our unswerving pursuit.

**Eco-friendly
Green Toy**

PVC 玩具系列 PVC Toy Ball

● 单标球 / Single Decal Ball



PVC 玩具系列 PVC Toy Ball

● 多标球 / Multi decal Ball



贴标球系列 / Decal Ball									
球类规格 / Ball Size	3"	4"	6"	8"	9"	10"	12"	15"	18"
直径 / Diameter	7.5cm	10cm	15cm	20cm	23cm	25cm	30cm	38cm	45cm

PVC 玩具系列 PVC Toy Ball

● 多标透明球 / Multi decal Ball



PVC 玩具系列 PVC Toy Ball

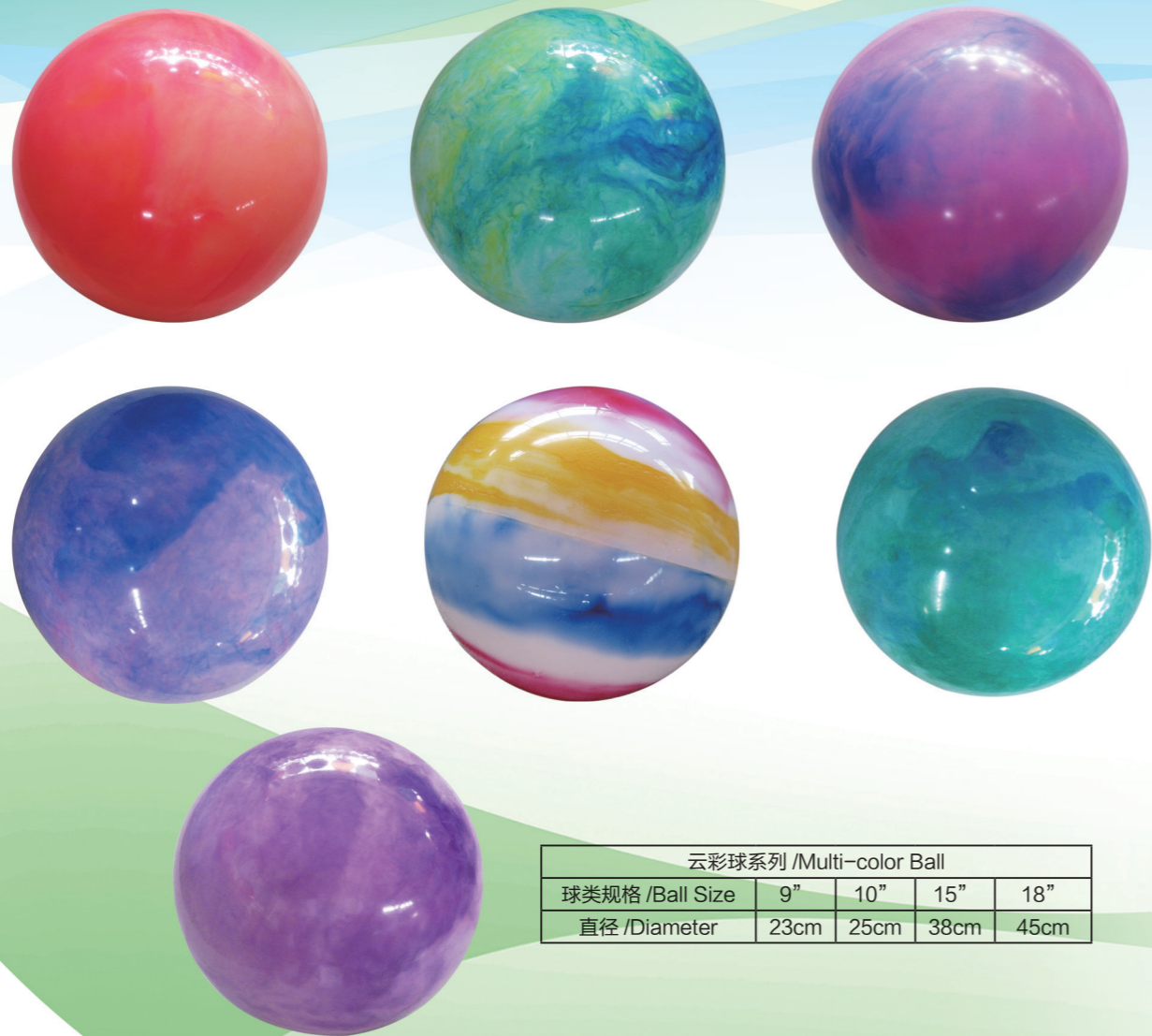
● 喷花球系列 / Painting Ball



喷花印刷球系列 / Painting Ball / Printed Ball

球类规格 / Ball Size	6"	9"	10"	15"
直径 / Diameter	15cm	23cm	25cm	38cm

PVC 玩具系列 PVC Toy Ball
● 云彩球系列 / Multi-Color Ball



云彩球系列 / Multi-color Ball				
球类规格 / Ball Size	9"	10"	15"	18"
直径 / Diameter	23cm	25cm	38cm	45cm

PVC 玩具系列 PVC Toy Ball
● 按摩球系列 / Massage Ball



按摩球系列 / Massage Ball												
球类规格 / Ball Size	3"	4"	6"	7"	8"	9"	10"	15"	18"	26"	35"	40"
直径 / Diameter	7.5cm	10cm	15cm	18cm	20cm	23cm	25cm	38m	45cm	66cm	88m	100cm

PVC 玩具系列 PVC Toy Ball
● 彩虹橄榄球 / Rainbow Ball



橄榄球系列 / Rugby			
球类规格 / Ball Size	5.5"	7"	10"
直径 / Diameter	14cm*7cm	16cm*9cm	27cm*15cm

PVC 玩具系列 PVC Toy Ball
● 运动球系列 / Sport Ball



篮球足球系列 / Basketball Soccer			
球类规格 / Ball Size	4"	6"	8"
直径 / Diameter	23cm	25cm	38cm

PVC 玩具系列 PVC Toy Ball
● 运动球系列 / Sport Ball



操场球系列 /Playground Ball					排球系列 /Volleyball		
球类规格 /Ball Size	5.5"	7"	8.5"	10"	13"	7"	8.5"
直径 /Diameter	14cm	18cm	22cm	25cm	33cm	18cm	22cm

PVC 玩具系列 PVC Toy Ball
● 瑜伽球系列 / Massage Yoga Ball



瑜伽球系列 /Yoga Ball/Massage Yoga Ball/Auti-Burst Yoga Ball					
球类规格 /Ball Size	22"	26"	30"	35"	40"
直径 /Diameter	56cm	66cm	76cm	88cm	100m

PVC 玩具系列 PVC Toy Ball

● 贴标跳球 /Decal Hopper Ball



跳球系列 /Decal Hopper Ball						
球类规格 /Ball Size	10"	14"	16"	18"	20"	22"
直径 /Diameter	25cm	35cm	40cm	45m	50cm	55cm

PVC 玩具系列 PVC Toy Ball

● 贴标跳球 /Decal Hopper Ball



PVC 玩具系列 PVC Toy Ball

● 游泳圈系列 / Swim Ring



泳圈系列 /Swim ring/Painting Swim ring				
球类规格 /Ball Size	60#	70#	80#	90#
直径 /Diameter	63cm	74cm	84cm	94cm
内径 /Inside Diameter	34cm	41cm	47cm	51cm

PVC 玩具系列 PVC Toy Ball

● 动物系列 / Animal Toy



PVC 玩具系列 PVC Toy Ball
● 套装系列 / Mini Toy Ball Set



PVC 玩具系列 PVC Toy Ball
● 全印球 / Licensed Printed Ball



运动球系列

Sports Ball Series

常规而言, 缝制 / 胶粘球分为:

- **机缝球**
 1、机缝足球
 2、机缝排球
 3、机缝橄榄球
- **手缝球**
 1、手缝足球
 2、手缝排球
 3、手缝橄榄球
- **胶粘球**
 1、胶粘足球
 2、胶粘排球
 3、胶粘篮球

● 主要结构和特点:

	机缝球			手缝球		胶粘 / 贴合球		
	足球	排球	橄榄球	足球	排球	足球	排球	篮球
面料	PU/TPU/PVC	PU/TPU/PVC	PU/PVC	PU/PVC	PU/PVC	PU/PVC	PU/PVC	PU/PVC
贴合层 1	EVA/PVC 发泡	EVA/PVC 发泡	EVA/PVC 发泡	—	—	SBR/EVA /PVC 发泡	SBR/EVA /PVC 发泡	—
贴合层 2	1~2 层布	1~2 层布	1~2 层布	3~4 层布	3~4 层布	1 层或无	1 层或无	1 层或无
球胆	丁基 / 橡胶 /PVC 胆	丁基 / 橡胶 /PVC 胆	丁基 / 橡胶 /PVC 胆	乳胶 / 丁基胆	乳胶 / 丁基胆	丁基 / 橡胶 定型胆	丁基 / 橡胶 定型胆	丁基 / 橡胶中胎
制作工艺	用机器和手工缝制而成			用手工缝制而成		用胶水将球片粘合在球胆上		
使用范围	训练 / 展览 / 促销球			比赛 / 训练球		比赛 / 训练球		
价格	低			高		高 / 中		



Eco-friendly Green Toy

Sports Ball Series

Normally, we just look on sports ball as below category & construction.

- **Machine sewn ball**
 1. Machine sewn soccer ball
 2. Machine sewn volleyball
 3. Machine sewn football
- **Hand sewn soccer ball**
 1. Hand sewn soccer ball
 2. Hand sewn volleyball
- **Laminated/bonded volleyball**
 1. Laminated/bonded soccer ball
 2. Laminated/bonded volleyball

● So, the main production method & character are as below.

	Machine Sewn Ball			Hand Sewn Ball		Laminated/Bonded Ball		
	Soccer Ball	Volleyball	Football	Soccer Ball	Volleyball	Soccer Ball	Volleyball	Basketball
Casing Material	PU/TPU/PVC	PU/TPU/PVC	PU/PVC	PU/PVC	PU/PVC	PU/PVC	PU/PVC	PU/PVC
Backing-1	EVA/PVC foam	EVA/PVC foam	EVA/PVC foam	—	—	SBR/EVA/PVC foam	SBR/EVA/PVC foam	—
Backing-2	1~2 layers cloth	1~2 layers cloth	1~2 layers cloth	3~4 layers cloth	3~4 layers cloth	1 layer or no	1 layer or no	1 layer or no
Bladder	Butyl/Rubber/PVC bladder	Butyl/Rubber/PVC bladder	Butyl/Rubber/PVC bladder	Latex/Butyl bladder	Latex/Butyl bladder	Butyl/Rubber restricted bladder	Butyl/Rubber restricted bladder	Butyl/Rubber restricted bladder
Production Method	Sewn by machine & hands			Sewn by hands		Gluing the panels on the bladder		
Ball	Training/Promotion			Game/Training		Game/Training		
Price	Low			High		Middle		



运动球系列 Sports Ball Series
● 机缝足球 / Machine sewn soccer ball



运动球系列 Sports Ball Series
● 机缝足球 / Machine sewn soccer ball



运动球系列 Sports Ball Series
● 机缝足球 / Machine sewn soccer ball



运动球系列 Sports Ball Series
● 机缝足球 / Machine sewn soccer ball



足球系列 / Soccer					
球类规格 / Ball Size	1#	2#	3#	4#	5#
直径 / Diameter	12.5cm	15cm	18cm	20.5cm	22cm

运动球系列 Sports Ball Series

● 机缝足球 / Machine sewn soccer ball



橄榄球系列 / Rugby				
球类规格 / Ball Size	1#	2#	6#	9#
长圆周 / Long Circle	400cm	520cm	640cm	710cm
短圆周 / Short Circle	285cm	390cm	470cm	530cm

运动球系列 Sports Ball Series

● 机缝排球 / Machine sewn volleyball



排球系列 / Volleyball		
球类规格 / Ball Size	4#	5#
直径 / Diameter	20m	21cm

运动球系列 Sports Ball Series

● 胶粘足球 / Laminated soccer ball



运动球系列 Sports Ball Series

● 胶粘篮球 / Laminated basketball



球胆 / Bladder

篮球系列 /Basketball						
球类规格 /Ball Size	1#	2#	3#	5#	6#	7#
直径 /Diameter	12.5cm	15cm	18cm	22m	23cm	24cm



**Eco-friendly
Green Toy**

橡胶球系列

Rubber ball product

橡胶球产品是一种中空橡胶模压制品，充气后有弹性。所生产品种有篮球、足球、排球、橄榄球、操场球、灌沙重力训练球等，从构造上划分，又可以分为有胆球（骨架层橡胶球，含球胆等内层加工）和无胆球（仅橡胶外皮，如16英寸操场球）。产品加工多达十几道工序，每道工序层层把关，产品从内到外均为环保材质（EN71、ASTM F963等完全过检），所有产品规格均为训练、比赛的正规标准，既可以有效的供成人运动训练使用，也可以放心的作为儿童玩具提供娱乐。带给消费者绿色健康的运动产品是我们不变的宗旨。

Rubber ball product is a hollow rubber molded products, elastic after inflated. Produced varieties are basketball, soccer, volleyball, football, playground ball, filling sand gravity training ball, etc., from the construction division, can be divided into the guts ball (skeleton layer of rubber balls, including the bladder lining processing, etc.) and non-bile ball (only rubber skin, such as 16 inches playground ball). Product processing as many as a dozen processes, each process checks, products are environmentally friendly material (EN71, ASTM F963 and so completely had seized) from the inside to the outside, and all product specifications are training, regular standard game, either effective for adult sports training, can also be assured that as children's toys provide entertainment. To bring consumers healthy sport green products is our constant aim.

橡胶球系列 Rubber Ball

● 橄榄球 / Rugby



橄榄球系列 /Rugby				
球类规格 /Ball Size	1#	2#	6#	9#
长圆周 /Long Circle	400cm	520cm	640cm	710cm
短圆周 /Short Circle	285cm	390cm	470cm	530cm

橡胶球系列 Rubber Ball
● 3# 篮球 / 3# Basketball



橡胶球系列 Rubber Ball
● 7# 篮球 / 7# Basketball



橡胶球系列 Rubber Ball
● 7# 篮球 / 7# Basketball



橡胶球系列 Rubber Ball
● 7# 篮球 / 7# Basketball



篮球系列 /Basketball						
球类规格 /Ball Size	1#	2#	3#	5#	6#	7#
直径 /Diameter	12.5cm	15cm	18cm	22m	23cm	24cm

橡胶球系列 Rubber Ball

● 足球 / Soccer



足球系列 / Soccer					
球类规格 / Ball Size	1#	2#	3#	4#	5#
直径 / Diameter	12.5cm	15cm	18cm	20.5m	22cm

橡胶球系列 Rubber Ball

● 排球 / Volleyball



排球系列 / Volleyball		
球类规格 / Ball Size	4#	5#
直径 / Diameter	20m	21cm

橡胶球系列 Rubber Ball
● 操场球 / Playground Ball



橡胶球系列 Rubber Ball
● 操场球 / Playground Ball



操场球系列 / Playground Ball					
球类规格 / Ball Size	5"	6"	7"	8.5"	10"
直径 / Diameter	12.5cm	15cm	18cm	21.5m	25cm



GUANDA
BALL INDUSTRY

冠达球业

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